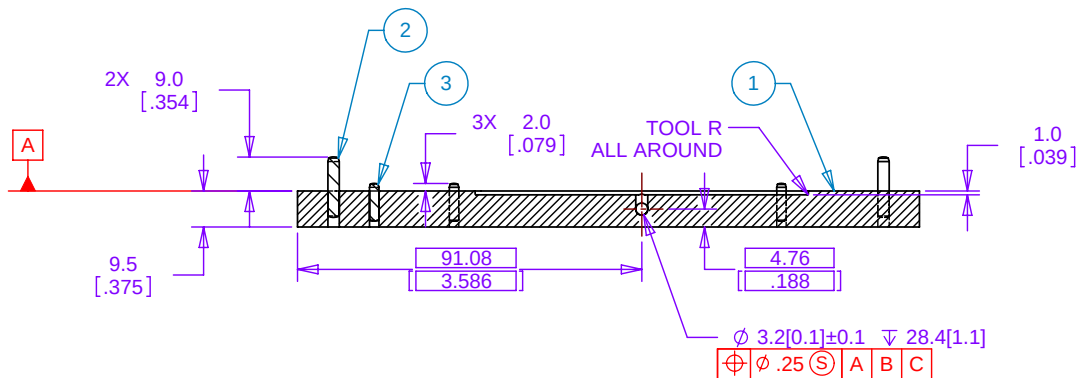
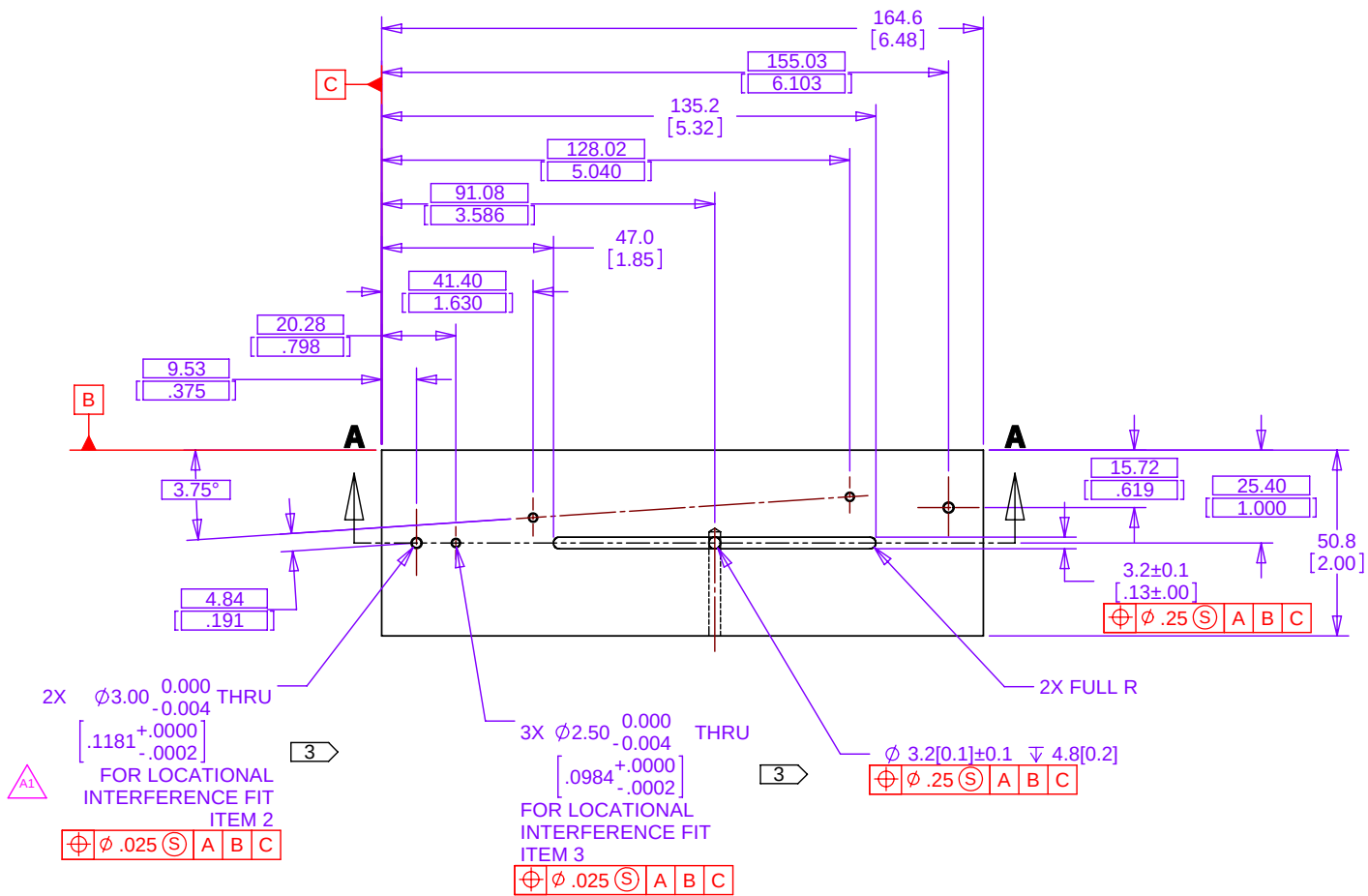
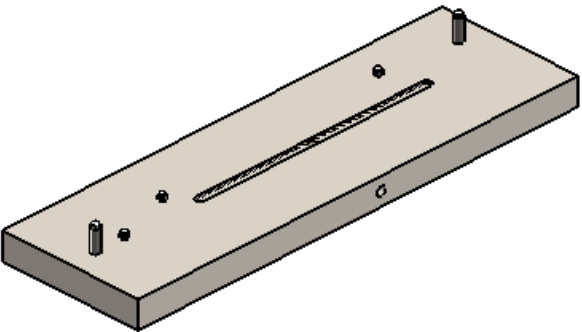


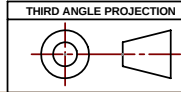
REVISIONS		DATE	APPROVED
REV	DESCRIPTION		
A1	Removed 9.00 Spotface	11/06/08	R. Smith
A2	Item 1 Material was 81-8 SST		



SECTION A-A

- NOTES: UNLESS OTHERWISE SPECIFIED
- ALL DIMENSIONS IN MILLIMETERS [DUAL DIMENSIONS IN INCHES]
 - DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
- 3** INSPECT AND RECORD LOCATION.

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PARTS LIST				
ITEM NO.	QTY.	PART NUMBER	DESCRIPTION	MATERIAL
1	1		FVTX Sensor Positioning Jig Plate	18-8 or 316 SST
2	2	Nordex EPS-M4-8 or Equiv.	Dowel Pin, 3.0mm X 16mm lg	18-8 SST
3	3	Nordex EPS-M3-5 or Equiv.	Dowel Pin, 2.50mm X 10mm lg	18-8 SST

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS -TOLERANCES-		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING		HYTEC, INC TITLE PHENIX CENTRAL UPGRADE FVTX DETECTOR ASSEMBLY JIG SENSOR POSITIONING JIG		
DECIMALS X = +/- .5 .X = +/- .1 .XX = +/- .01 .XXX = +/- .001	ANGULAR = +/- .30' SURFACE FINISH = 250					
FINISH						
PART NO. 111-PHX-01-5205-1						

SIGNATURE		DATE	
Designer	Roger L. Smith	9/16/2008	
Drawn	Roger L. Smith	9/16/2008	
Checked	RJ Ponchione	9/16/2008	
Engineer	RJ Ponchione	9/16/2008	
Approved	RJ Ponchione	9/16/2008	

DWG. NO.		SIZE	SHEET NO.
111-PHX-01-5205		D	1 of 1
SCALE 1:1		REVISION A	